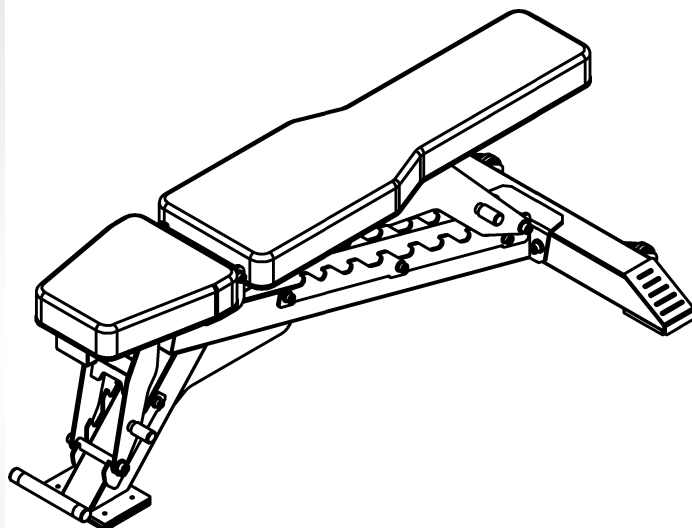


TOORX
PROFESSIONAL LINE

INSTRUCTION



WBX950



Cod : GRLDTOORXWBX950

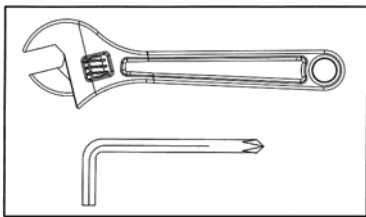
Rev : 01

Ed : 04/25

IMPORTANT ASSEMBLY INFORMATION

- ❖ Tools Required for Assembling the Bench: Adjustable Wrench and Allen Wrench.
- ❖ NOTE: It is strongly recommended that this equipment is assembled by two or more people to avoid possible injury.
- ❖ Ensure **Carriage Bolts** are inserted through the **SQUARE holes** on components that need to be assembled. Attach washer only to end of the Carriage Bolt.
- ❖ Use **Allen Bolts or Hex Bolts** inserted through the **ROUND hole** on components that need to be assembled.
- ❖ Always wait until all bolts are assembled onto the bench before tightening the bolts. Do not tighten each bolt right after it is installed

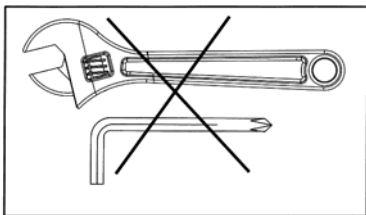
Fasten Nuts and Bolts



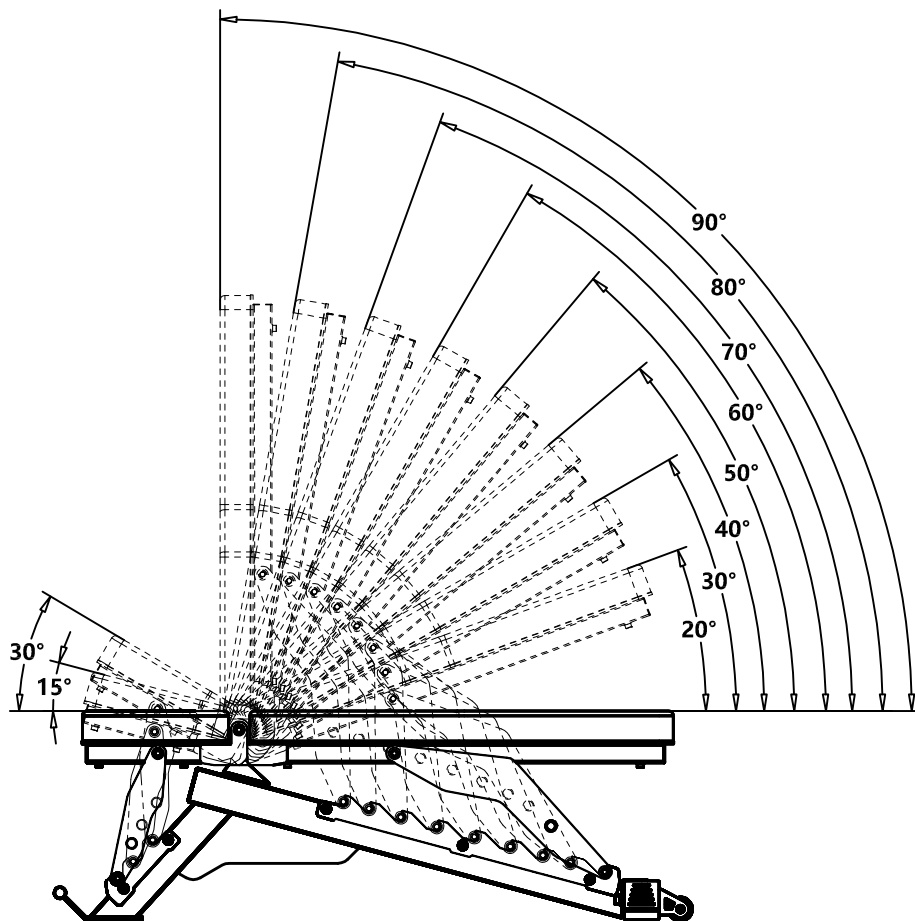
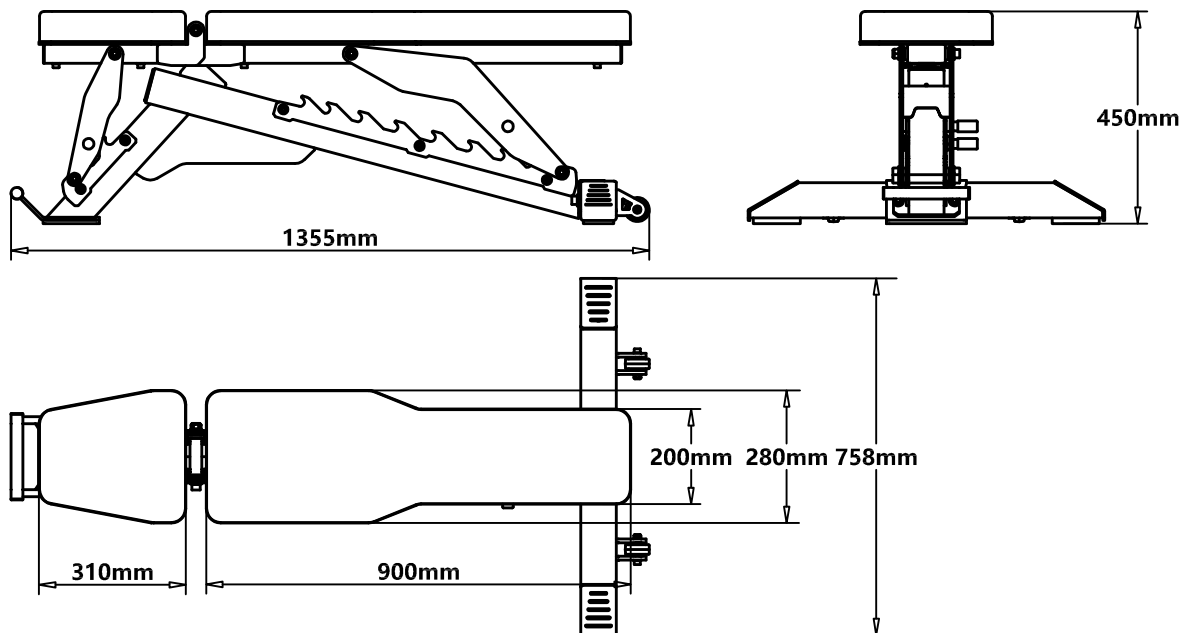
Securely tighten all Nuts and Bolts after all components have been assembled in current and previous steps.

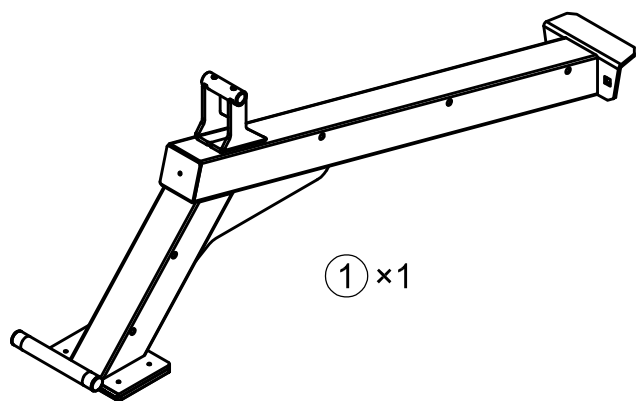
NOTE: Do not over tighten any component with pivoting function.

Make sure all pivoting components are able to move freely.

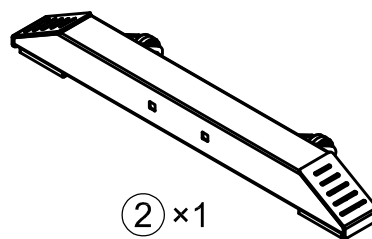


Do not tighten all Nuts and Bolts in this step.

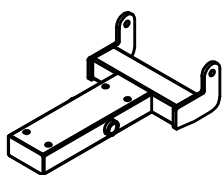




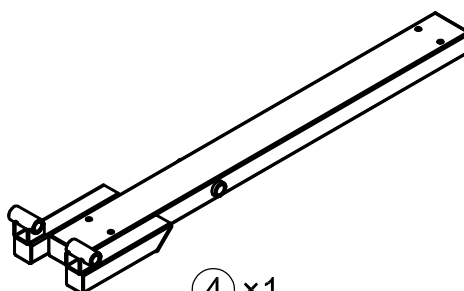
① × 1



② × 1



③ × 1



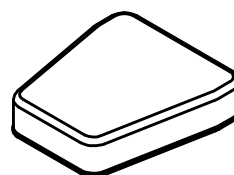
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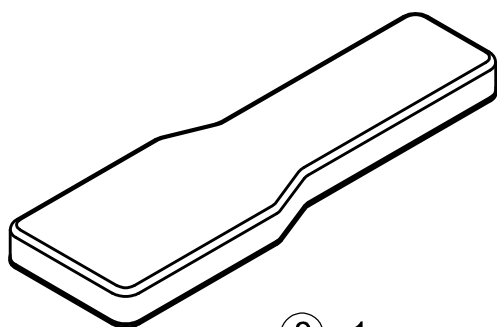
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⑥ × 1



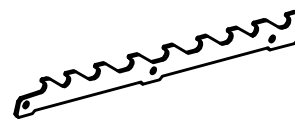
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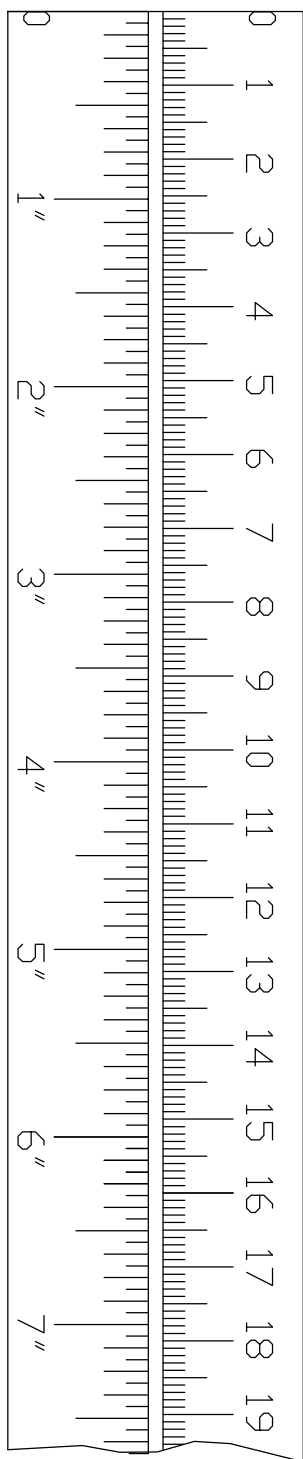
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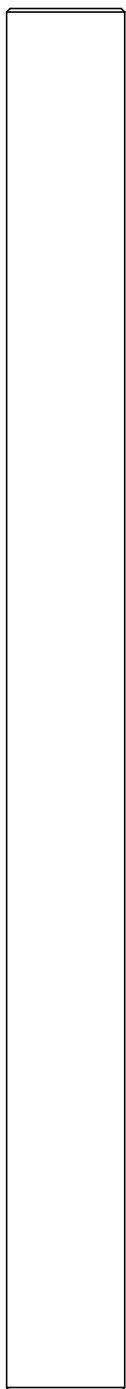
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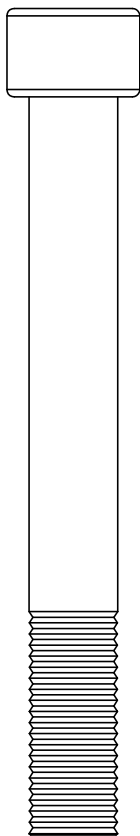
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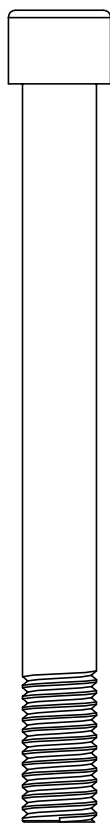
mm



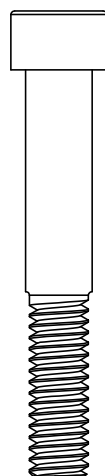
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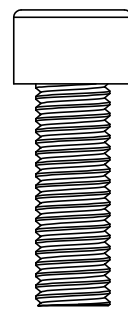
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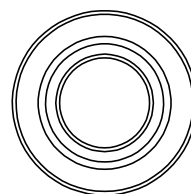
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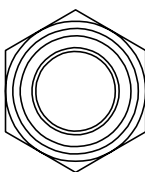
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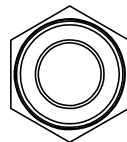
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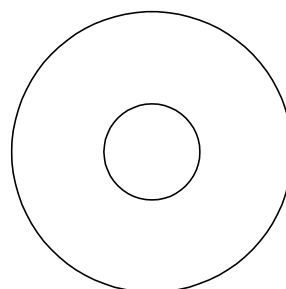
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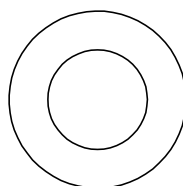
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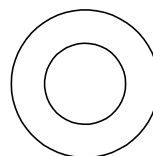
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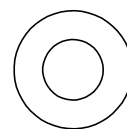
③④×2



③⑩×2

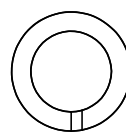
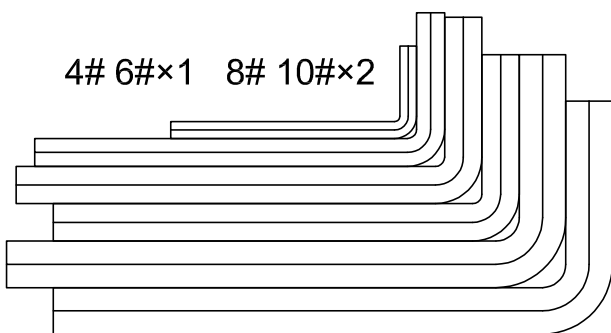


②⑨×12



②⑧×8

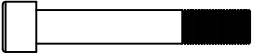


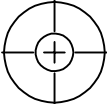
4# 6#×1 8# 10#×2

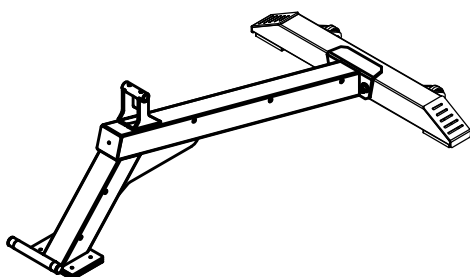
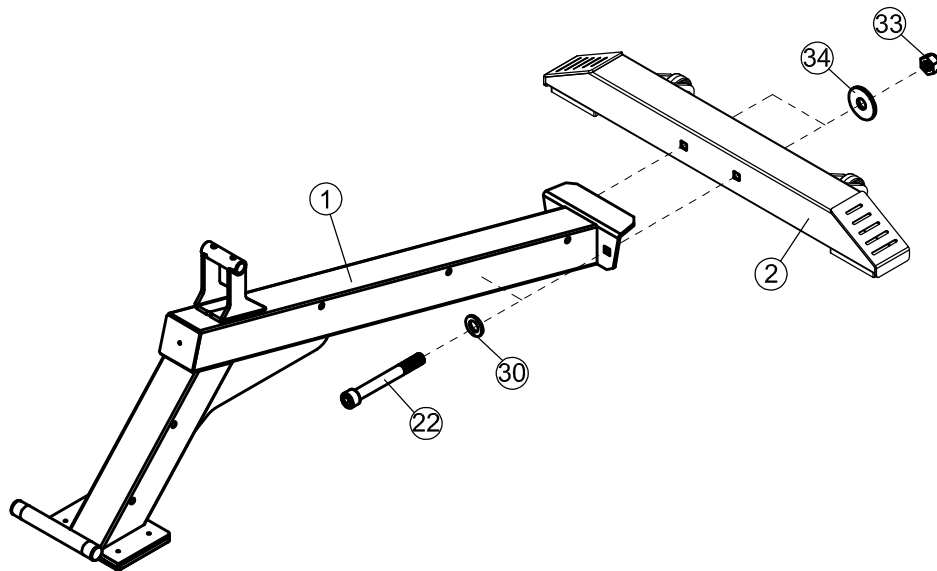
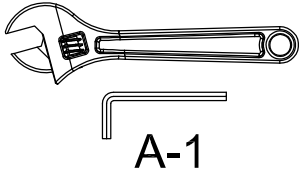


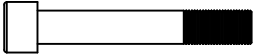


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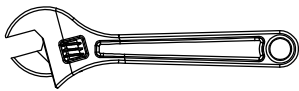


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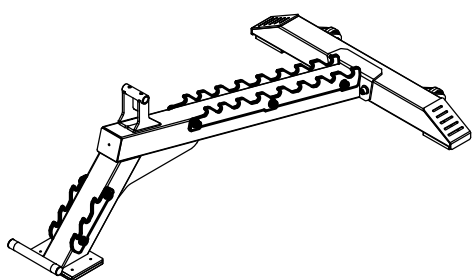
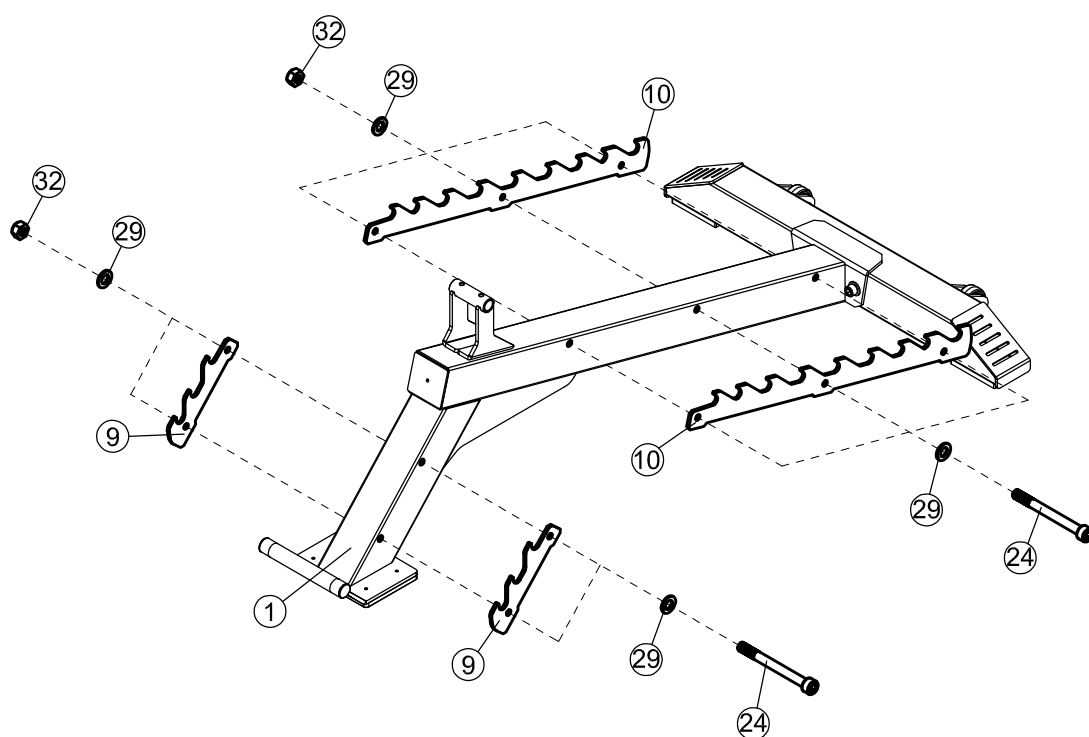
- | | | | | | | | |
|----|---|----|-----------|----|---|----|-----------|
| ②② |  | ×2 | M12×100mm | ③③ |  | ×2 | M12 |
| ③① |  | ×2 | Φ24×Φ13mm | ③④ |  | ×2 | Φ38×Φ13mm |








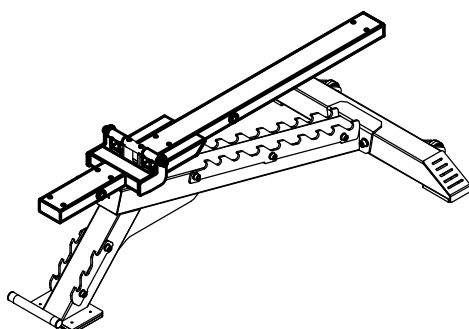
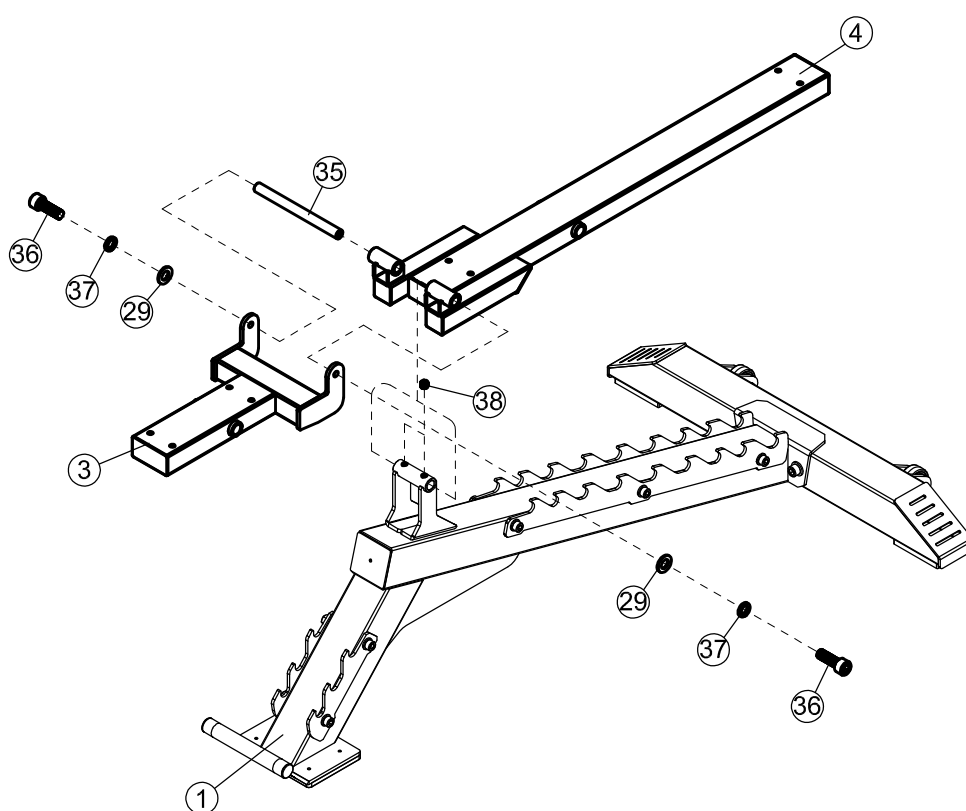
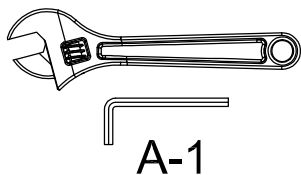
24		×5	M10×100mm
29		×10	Φ20×Φ11mm
32		×5	M10

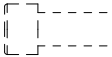

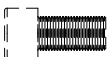





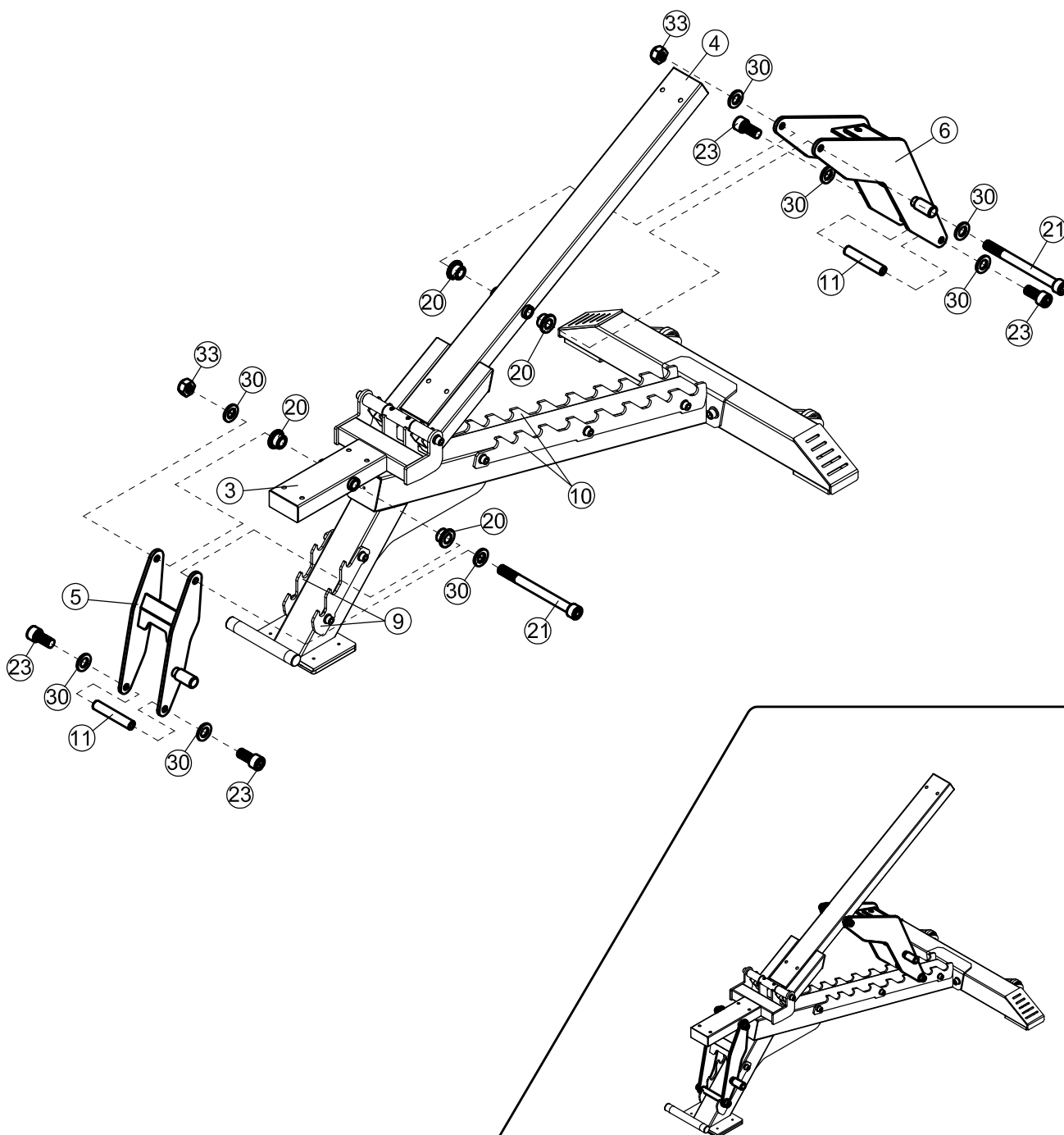
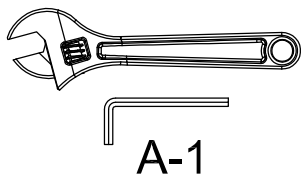
A-1



- ③⑥  ×2 M10×30mm ②⑨  ×2 Φ20×Φ11mm
 ③⑦  ×2 Φ10mm ③⑧  ×2 M8×6
 ③⑤  ×1 M10×187



- 21  ×2 M12×130mm 30  ×8 Φ24×Φ13mm
 23  ×4 M12×25mm 33  ×2 M12
 20  ×4 Φ25×Φ18×Φ12.2×13
 11  ×2 Φ18×100



25



×8

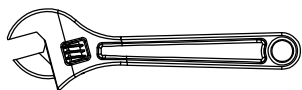
M8×55mm

28

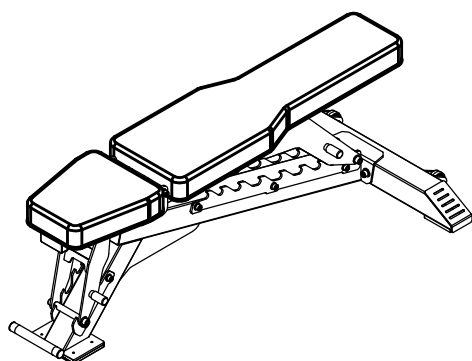
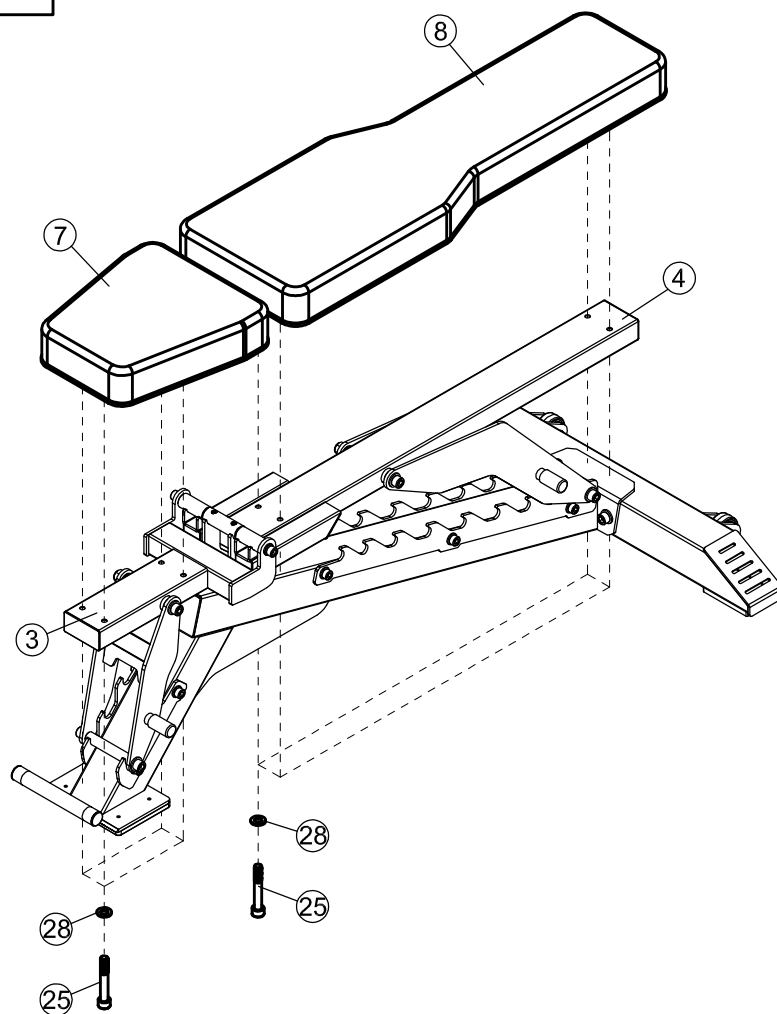


×8

Φ16×Φ8.2mm



A-1



PARTS LIST

KEY NO.	PART DESCRIPTION	SPEC	QTY
1	Base Frame		1
2	Rear Stabilizer		1
3	Seat Pad Frame		1
4	Backrest Board Frame		1
5	Seat Support		1
6	Backrest Adjustment Support		1
7	Seat Pad		1
8	Backrest Board		1
9	Adjusting plate		2
10	Adjusting plate		2
11	Axle	Φ18×100	2
12	Rubber Stopper	65×100×12	2
13	Rectangular End Cap	φ25	2
14	Allen Bolt	M8×16	4
15	Tube End Cap	φ19×42	2
16	Wheel	φ50×28	2
17	Floor End Cap	170×120×8	1
18	Rack Liner	75×75×5	1
19	Rectangular End Cap	□80×40	3
20	Bushing bush	Φ25×Φ18×Φ12.2×13	4
21	Hexagon socket button head screws	M12×130	2
22	Hexagon socket button head screws	M12×100	2
23	Hexagon socket button head screws	M12×25	4
24	Hexagon socket button head screws	M10×100	5
25	Hexagon socket button head screws	M8×55	10
26	Hex socket counter sunk head screw	M6×10	2
27	Hex socket counter sunk head screw	M6×12	8
28	Washer	8	12
29	Washer	10	12
30	Washer	12	10
31	Aircraft Nut	M8	2
32	Aircraft Nut	M10	5
33	Aircraft Nut	M12	4
34	Washer	φ38×φ13×3	2
35	Stud bolt	M10×187	1
36	Hexagon socket button head screws	M10×30	2
37	Spring washer	10	2
38	Set screw	M8×6	2
39	Rectangular End Cap	□38	2
	Allen Wrench	4#	1
	Allen Wrench	6#	1
	Allen Wrench	8#	2
	Allen Wrench	10#	2



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